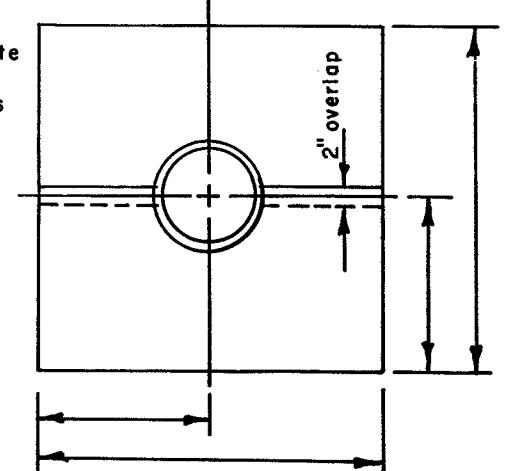


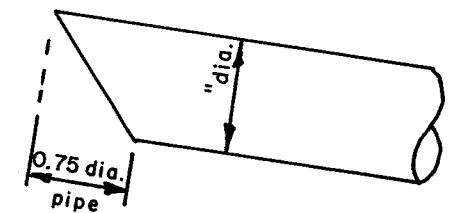
DETAILS OF VERTICAL INLET

Continuous 1/8" fillet weld along overlap and all around pipe.

Steel plate 1/8" min. thickness

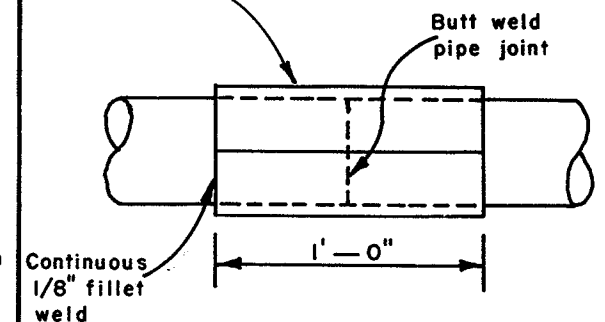


DETAIL OF ANTISEEP COLLAR



DETAIL OF HOODED INLET

Cut sleeve to fit over end of pipe and weld joints.



DETAIL OF PIPE JOINT

# "DETAILS OF SMOOTH STEEL PIPE APPURTENANCES"

MICHIGAN ENGINEERING STANDARD DRAWING		
APPROVED BY <i>HW Belcher</i>	S. C. E.	DATE 8/19/82
DRAWING NO. 50-L-0665		SHEET 1 OF 1

U. S. DEPARTMENT OF AGRICULTURE  
SOIL CONSERVATION SERVICE

Designed	Date	Approved by
Drawn	TWA	
Traced	TWA	
Checked	Sheet No.	Drawing No.
	of	